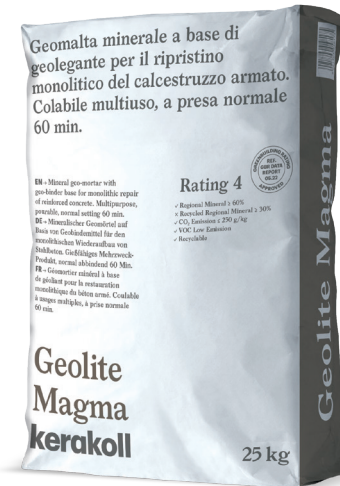


Geolite Magma

Mineral geo-mortar with geo-binder base for monolithic repair of reinforced concrete.

Geolite Magma is a pourable, multipurpose geo-mortar for passivating, repairing and consolidating structures in reinforced concrete with a swelling effect, for anchoring and fixing metal elements. Inorganic mineral matrix in combination with steel sheets and short fibres in certified Geosteel SRG and Geolite FRC structural strengthening systems.



Rating 4

1. Pourable, multipurpose, class R4
2. Normal setting: 60 min.
3. Thicknesses from 10 to 100 mm
4. Based on geo-binder
5. For naturally stable, monolithic repairs
6. Modular setting times
7. Inorganic mineral matrix in certified Geosteel SRG and Geolite FRC systems

- ✓ Regional Mineral $\geq 60\%$
- × Recycled Regional Mineral $\geq 30\%$
- ✓ CO₂ Emission ≤ 250 g/kg
- ✓ VOC Low Emission
- ✓ Recyclable

Areas of application

→ Use

Passivation, restoration and monolithic consolidation of reinforced concrete structures and infrastructures:

- by the formwork casting of concrete for vertical structures and at the soffit of horizontal elements;
- by pouring onto the top surface of horizontal elements or by bonded section underpinning in general.

Precision fastening and structural anchoring of sub-plates, tie-rods, bars, plates, machinery on reinforced concrete.

Fastening and anchoring of connections on concrete in certified Geosteel SRG strengthening systems.

Inorganic mineral matrix to be used with Steel Fiber for the preparation of certified Geolite FRC strengthening systems.

Instructions for use

→ Preparation of substrates

Before applying Geolite Magma it is necessary to:

- thoroughly remove all weakened concrete until a solid, resistant substrate is obtained; roughen it by mechanical scarification or hydro-demolition to a depth of ≥ 5 mm, equivalent to level 9 of the Test kit for preparation of reinforced concrete and masonry substrates;
- remove the rust from the reinforcing bars, which must be cleaned by brushing (manual or mechanical) or sandblasting;
- clean the treated substrate using compressed air or a high pressure washer;
- saturate with water until the substrate is saturated yet with no excess water on the surface. Alternatively on horizontal concrete surfaces, apply Geolite Base on a dry substrate in order to ensure regular absorption and promote the natural crystallisation of the geomortar.

Check that the resistance class of the supporting concrete is suitable.

In case of thick patched layers and on large surface areas, provide a reinforcing welded mesh anchored to the substrate.

→ Preparation

Prepare Geolite Magma by mixing 25 kg of powder with the amount of water indicated on the packaging (we advise using the whole bag).

The mixture can be prepared in:

- a mixer, mixing until a smooth, lump-free mortar is obtained;
- a suitable mixing pump;
- a mortar mixer or drill-type mixing device with a low-rev agitator.

Geolite FRC – Geolite Magma & Steel Fiber system: pour first the water shown on the package into the mixer, then add Geolite Magma until a smooth and lump-free mortar is obtained; then add Steel Fiber in the amount of 6.5 % of

the weight of the powder (1.58% by volume = 1 packaging of Steel Fiber every 4 bags of Geolite Magma) and further mix for approximately 2 minutes in order to ensure perfect distribution of the fibres inside the binder matrix. When mixing small quantities, use a bucket and a mortar mixer or drill-type mixing device with a low-rev agitator, while keeping the percentage of steel fibres unchanged.

→ Application

- For repair and/or reinforcement involving the use of Geolite Magma, apply the mortar by pouring or pumping it on the extrados of horizontal surfaces or in sealed and formworks treated with parting compound that assists air escape, using the correct application techniques.

Application thicknesses of Geolite Magma shall not be less than 10 mm. For applications involving a thickness of 60-100 mm (according to the type of work to be carried out and the size of the operation), to contain hydration heat, mix up a fine grain concrete, adding Kerabuild Ghiaia in a ratio of 25-30% by weight of the Geolite Magma 20 (25-30 kg of Kerabuild Ghiaia for every 100 kg of Geolite Magma 20), so that the grain size curve is optimised according to the application thickness.

- For grouting of bars, fill the hole previously made with Geolite Magma and insert the bar with a rotating movement.
- Mechanized application: it is recommended to use an endless screw plastering machine (such as Turbosol or Putzmeister) or a three-phase continuous pump mixer (such as PFT G4) and the following accessories: mixer, stator/rotor D 6-3 (flow rate 22 l/min), \varnothing 25 mm flexible hose, 10-15 m long.

Geolite Magma must be integrated with the structure to be restored by incorporating the

Instructions for use

existing reinforcing rods, after freeing them from the concrete, or by inserting additional reinforcement in the form of rods or electro-welded mesh.

- Application of Geosteel SRG systems: insert the steel sheet connections into the previously made hole and then fill with Geolite Magma.
- Geolite FRC system application: apply the system by pouring it on the extrados of horizontal surfaces or in sealed formworks treated with a parting compound that assists

air escape, using the correct application techniques. Application thicknesses shall not be less than 15 mm; for thicknesses greater than 40 mm, provide a reinforcing welded mesh anchored to the substrate.

Allow the surfaces to cure for at least 24 hrs.

→ Cleaning

Residual traces of Geolite Magma can be removed from tools and machines using water before the product hardens.

Special notes

→ Repair of industrial flooring and/or flat concrete surfaces

1. Detailed analysis of damage, deterioration and cracks.
2. Removal of the weakened concrete by scarification down to the sound part. The surface must be prepared to a ≥ 5 mm roughness, equivalent to level 9 of the Test kit for preparation of reinforced concrete and masonry substrates.
3. Sealing of any cracks by injection with Kerabuild Epofill.
4. Removal of the dust and concrete residue using compressed air or washing with pressurised water.
5. Spray application of Geolite Base surface preparation coat onto the clean, dry surface.
6. Reconstruction of the section based on the following guidelines:
 - a. for thin patched layers between 10 and 35 mm thick, add suitable short fibres;
 - b. for medium thickness patched layers between 35 and 60 mm, insertion of galvanised, electro-welded mesh \varnothing 5 mm, mesh size approx. 10x10 mm, positioned in the upper third of the layer thickness and anchored with steel rods bent into an "L" shape and grouted to the substrate using Kerabuild Epofill or Epofix for a minimum depth of 60 mm;
 - c. for high thickness patched layers from 60 to 100 mm in addition to b) above, add 25-30% by weight to the Kerabuild Ghiaia mortar. It is advisable to use a combination of electro-welded mesh with suitable short fibres.
7. Always allow the surfaces to cure for at least 24 hrs.

8. Creation of expansion joints using a diamond coated circular saw, preferably in square areas that are not larger than 16-20 m². Always respect the existing joints in the floor.
9. For surface finishes with an even appearance that are also slip-resistant and non-slip, the surface must be shot peened at least 7 days after casting.
10. This type of floor is suitable for surface treatment with specific resins from the Kerakoll Factory range, to give higher levels of chemical and mechanical resistance.

The indications provided are based on a knowledge of the problems relating to floors and on the experience gained in this sector both regarding products and applications. The Designer and Constructor will be responsible for selecting the best solution, which may involve indications other than those provided in the technical description, based also on the state of preservation of the surfaces and the subsequent conditions of use.

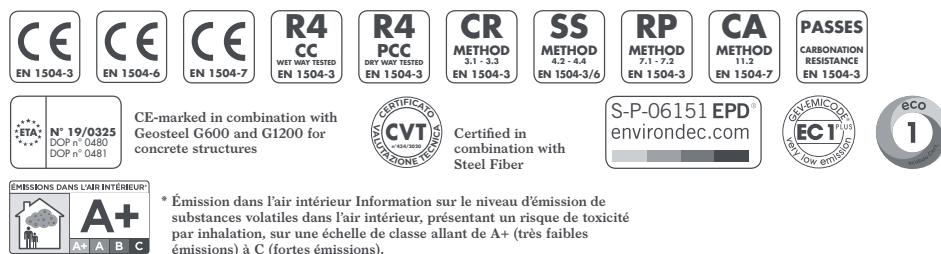
N.B.

1. On large surface areas, use special mixing machines, so that the product can be applied continuously without waiting times or pauses.
2. It is always recommended that the amounts of suitable short fibres suggested in the respective technical data sheets be added to mortars that are used to repair or create flooring in order to improve ductility.
3. Comply with the times indicated in the product technical data sheet before returning the floors to use.

Special notes

- Carry out test samples to assess site organisation as regards laying, and the effectiveness of the option selected.
- Perform contraction joints after at least 12 hours and no later than 24 hours.

Certificates and marks



Abstract

Localised or generalised centimetre-thick monolithic repair and strengthening of reinforced concrete in damaged or deteriorated sections and simultaneous treatment of reinforcing bars, reconstruction of concrete floors, fastening and anchoring of metal elements by applying by hand or machine casting into formworks or on horizontal surfaces, after adequate preparation and wetting of the substrates until fully saturated, of certified, mineral, pourable, normal-setting geo-mortar with a geo-binder base, extremely low petrochemical polymer content, free from organic fibres, specific for the passivation, repair and guaranteed, long-lasting, monolithic strengthening of concrete structures and anchoring of metal elements, such as Geolite Magma by Kerakoll Spa, GreenBuilding Rating 4, CE-marked and compliant with the performance requirements of Standards EN 1504-7 for the passivation of reinforcing bars, EN 1504-3, Class R4 for volumetric reconstruction and consolidation and EN 1504-6 for the anchoring with swelling effect; according to Principles 3, 4, 7 and 11 as defined by Standard EN 1504-9.

Geolite FRC -- Geolite Magma & Steel Fiber system: repair and structural strengthening of reinforced concrete using a high ductility, ultra-high performance, pourable, fibre-reinforced mortar, FRC (Fibre Reinforced Concrete), created with steel fibres obtained by cold drawing of high-performance and high carbon content wire, such as Steel Fiber, by Kerakoll Spa, CE-marked and compliant with the performance requirements of Standard EN 14889-1, immersed in a certified, pourable, normal-setting, mineral geo-mortar with a geo-binder base, with very low petrochemical polymer content and free of organic fibres, specific for the passivation, repair and guaranteed, long-lasting monolithic strengthening of concrete structures and the anchoring of metal elements, such as Geolite Magma by Kerakoll Spa, GreenBuilding Rating 4, CE-marked and compliant with the performance requirements of Standards EN 1504-7 for the passivation of reinforcing bars, EN 1504-3, R4 Class, for volumetric reconstruction and strengthening and EN 1504-6 with a swelling effect for anchoring, according to Principles 3, 4, 7 and 11 defined by EN 1504-9. C.V.T. certified mechanical characteristics: compressive strength C70/85 (EN 12390-3); modulus of elasticity under compression 41.20 GPa (NTC 2018); tensile strength 5.72 MPa (average value, CNR DT 204); tenacity class 8b $f_{R,1k} = 9.37$ MPa, $f_{R,2k} = 8.36$ MPa, $f_{R,3k} = 7.10$ MPa and $f_{R,4k} = 5.82$ MPa (EN 14651).

Technical Data compliant with Kerakoll Quality Standard		
Appearance	Powder	
Apparent volumetric mass	≈ 1280 kg/m ³	UEAtc
Aggregate mineral content	silicate - carbonate	
Grading	0 – 2.5 mm	EN 12192-1
Shelf life	≈ 12 months from production in the original sealed packaging, protect from humidity	
Pack	25 kg bags	
Mixing water	≈ 3.8 l / 1 x 25 kg bag	
Flow of the mixture	270 – 290 mm with no shaker table vibration	EN 13395-1
Density of the mixture	≈ 2200 kg/m ³	
pH of the mixture	≥ 12.5	
Pot life	≥ 45 min. (at +21 °C)	
Start/End of setting	> 60 – 70 min.	
Temperature range for application	from +5 °C to +40 °C	
Embedded bar adhesive tension	> 25 MPa	RILEM-CEB-FIP-RC6-78
Minimum thickness	10 mm	
Maximum thickness	60 – 100 mm (according to the type of work and the size of the operation)	
	For thicker layers, mix Geolite Magma with Kerabuild Ghiaia	
Coverage	≈ 19 kg/m ² per cm of thickness	

Values taken at +21 °C, 60% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

Performance			
VOC Indoor Air Quality (IAQ) - Volatile organic compound emissions			
Conformity	EC 1 plus GEV-Emicode	GEV Certified 3542/11.01.02	
HIGH-TECH			
Performance characteristic	Test Method	Requirements of standard EN 1504-7	Performance Geolite Magma
Corrosion protection	EN 15183	no corrosion	value exceeded
Shear adhesion	EN 15184	≥ 80% of the value of the uncovered bar	value exceeded
	Test Method	Requirements of standard EN 1504-3, class R4	Geolite Magma Performance in CC and PCC conditions
Compressive strength	EN 12190	≥ 45 MPa (28 days)	> 22 MPa (24 hrs) > 70 MPa (7 days) > 75 MPa (28 days)
Flexural tensile strength	EN 196-1	None	> 4 MPa (24 hrs) > 7 MPa (7 days) > 9 MPa (28 days)
Adhesive bond	EN 1542	≥ 2 MPa (28 days)	> 2 MPa (28 days)
Resistance to carbonation	EN 13295	dk ≤ reference concrete [MC (0.45)]	value exceeded
Modulus of elasticity under compression	EN 13412	≥ 20 GPa (28 days)	28 GPa in CC 26 GPa in PCC
Thermal compatibility with freeze/thaw cycles with de-icing salts	EN 13687-1	bond strength after 50 cycles ≥ 2 MPa	> 2 MPa
Capillary absorption	EN 13057	≤ 0.5 kg·m ⁻² ·h ^{-0.5}	< 0.5 kg·m ⁻² ·h ^{-0.5}
Chloride ion content (determined on the product in powder form)	EN 1015-17	≤ 0.05%	< 0.05%
Reaction to fire	EN 13501-1	Euroclass	A1
Resistance to severe chemical attacks (group 3: unused heating oil, diesel oil and oils for engine and gear)	EN 13529	analysis of damage and bond strength ≥ 2 MPa	no deterioration and bond strengths > 2 Mpa
	Test Method	Requirements of standard EN 1504-6	Performance Geolite Magma
Pull-out strength of steel rebars (movement in mm in relation to a 75 kN load)	EN 1881	≤ 0.6 mm	< 0.6 mm
Chloride ion content (determined on the product in powder form)	EN 1015-17	≤ 0.05%	< 0.05%
Hazardous substances		compliant with point 5.4	
Aggregate performance characteristic	Test Method	Requirements of standard UNI 8520-22	Geolite Magma aggregate performance
Alkali-aggregates reaction	UNI 11504	reactivity class	NR (non-reactive)

Performance		
HIGH-TECH		
Geolite FRC system – Geolite Magma & Steel Fiber (in accordance with CVT no. 434/2020)		
Performance characteristic	Test Method	Geolite Magma & Steel Fiber performance
Density (product when hard)	EN 12390-7	2230 kg/m ³
Compressive strength (characteristic value)	EN 12390-3	R _{ck} = 87,94 MPa C70/85
Modulus of elasticity under compression	NTC 2018	41,20 GPa
Poisson coefficient	NTC 2018	0 – 0,2
Coefficient of linear thermal expansion	NTC 2018	10·10 ⁻⁶ °C ⁻¹
Residual flexural strength (characteristic value)	EN 14651	f _{R,1k} = 9,37 MPa
		f _{R,2k} = 8,36 MPa
		f _{R,3k} = 7,10 MPa
		f _{R,4k} = 5,82 MPa
		f _{R,3k} /f _{R,1k} = 0,760
Resistance to proportionality limit (average and characteristic value)	EN 14651	f _{ict,L} = 7,29 MPa
		f _{ict,Lk} = 4,82 MPa
Tenacity class	EN 14651	8b
Tensile strength (average value)	CNR DT 204	f _{Fts} = 5,72 MPa
Exposure classes	EN 206	X0
		XC1, XC2, XC3, XC4
		XD1, XD2, XD3
		XS1, XS2, XS3
		XF1
		XA1
Reaction to fire	EN 13501-1	class A1
INSTALLATION CONDITIONS		
Temperature range (air and surface)		from +5 °C to +40 °C
Relative humidity (air and substrate)		irrelevant
SERVICE CONDITIONS		
Temperature range (air and surface)		from -20 °C to +60 °C
Relative humidity (air and substrate)		irrelevant

Warning

- Product for professional use
 - abide by any standards and national regulations
 - store the product away from any sources of humidity and out of direct sunlight
 - use at temperatures between +5 °C and +40 °C
 - do not add binders or additives to the mixture
 - do not apply to dirty, loose and flaking surfaces
 - do not apply on gypsum, metal or wood
- following application, protect from direct sunlight and wind
 - allow the product to cure during the first 24 hours
 - if necessary, ask for the safety data sheet
 - for any other issues, contact the Kerakoll Worldwide Global Service +39 0536 811 516 - globalservice@kerakoll.com

Kerakoll Quality System ISO 9001 CERTIFIED 1710/0327	Kerakoll Quality System ISO 14001 CERTIFIED 18586-E	Kerakoll Quality System ISO 45001 CERTIFIED 18586-I
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The Rating classifications refer to the GreenBuilding Rating Manual 2013. This information was last updated in May 2022 (ref. GBR Data Report – 05.22); please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see www.kerakoll.com. KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.